

**Amendments to the Specification**

Please replace Paragraph [0009] with the following paragraph:

[0009]       The process of the present invention utilizes IMC 19, which are commercially available. The IMC 19 is sprayed on the surface of the cavity 16 of the upper mold tool 12 with a spray gun 21. The surface of the cavity 16 forms the class “A” surface of the work piece 18 having a thickness in a range between about 10-50 $\mu$ . Suitable points include vinyl, acrylic and polyurethane paints. In the illustrated process, the spray gun 21 is an airless gun that utilizes a high pressure, hydraulic system. As the IMC 19 passes through a nozzle 22 of the spray gun 21, the IMC 19 is atomized. However, the process of the present invention may be practiced with other types of spray guns known in the art, including air atomized spray guns. The IMC may be manually or robotically applied.